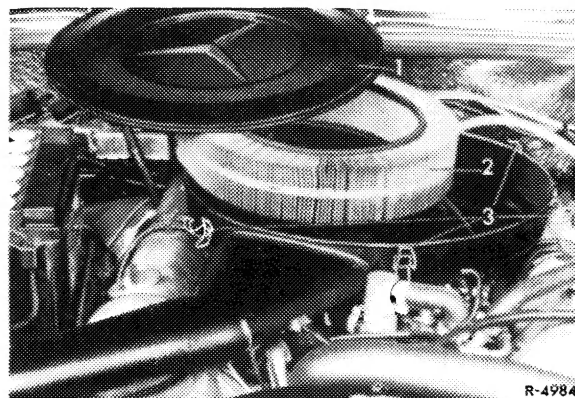


Revision: Note added.

All engines  
with dry air filter

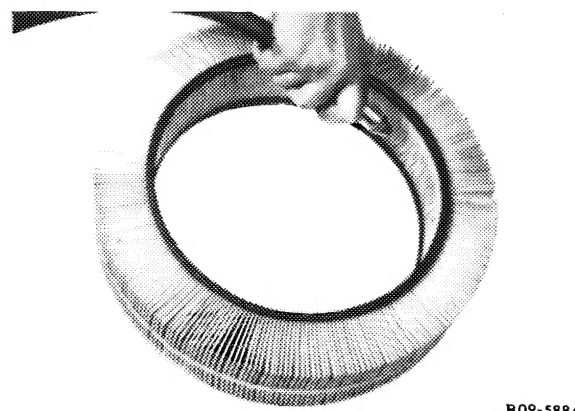
For high dust rate: Clean additionally in —  
between and during each maintenance job.

- Remove filter cover and remove element.



- Blow out element with compressed air from inside max. 5 bar (atü).

**Attention!** Do not wash element.

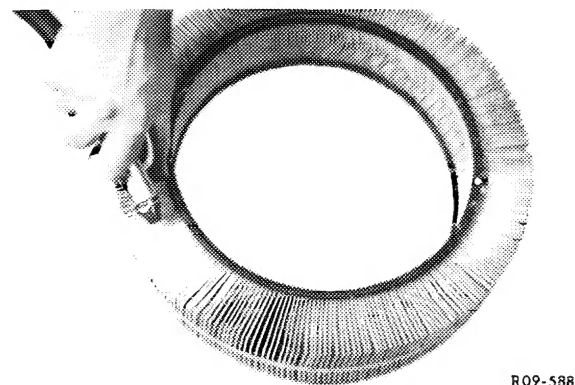


- Blow away dirt from outside of element by holding air gun at an angle. **Paper element must not be oiled or dampened.**

- Clean air filter cover and housing.

**Attention!** Do not use cotton waste.

- Install element, observing correct seat of rubber ring and cover.



On engine 617, lubricate rubber gasket between upper and lower half lightly to facilitate assembly.

On vehicles with engine 130.923 (USA version, model year 1972) the air filter contains a ring of charcoal besides the air filter element.

The charcoal ring needs no servicing.

When installing the filter element, observe correct seating of the charcoal ring.

